



NM Lacquer 415 is a two-part solvent free epoxy coating with extremely low tendency to get yellow.

NM Lacquer 415 is designed for surface coating of decorative flaked floors and floors made of epoxy bonded coloured aggregates where the floor can be exposed to direct sunlight.

NM Lacquer 415 has a very scratch-resistant surface.

NM Lacquer 415 has a good surface wetting and will not show any tendencies to fisheyes. Water does not leave any spots on NM Lacquer 415 that have cured for 24 hours in 20°C.

NM Lacquer 415 is a diffusion barrier.

### Typical applications

- Final lacquer for flaked surfaces and epoxy coatings.
- Binder for epoxy bonded coloured aggregates

### Typical properties

**Resin:**

NM Lack 415

**Hardener:**

NM Härdare 413

**Mixing ratio:**

Resin-Hardener 100-50 by weight

<i>Density:</i>	1085 kg/m <sup>3</sup>
<i>Potlife 100g 20°C:</i>	35 minutes
<i>Viscosity:</i>	0.5 Pa·s
<i>Tensile strength:</i>	38 MPa
<i>Colour:</i>	Clear
<i>Consumption:</i>	~ 0.15 kg/m <sup>2</sup> as lacquer on flaked floors and ~0.6 kg/m <sup>2</sup> on aggregate floors
<i>Minimum RH:</i>	35%
<i>Normal packing:</i>	3.0 + 1.5 = 4.5 kg
<i>Cleaning solvent:</i>	Acetone