



General description

NM Adhesive 386 with NM Hardener 385 is a two part solvent free epoxy.

The mixing ratio between resin and hardener is 1-1 by volume, which eases an automatic dosage and mixing. NM Adhesive 386 cures at room temperature, but the curing time will shorten by increasing the temperature.

NM Adhesive 386 is tixotropic and sag resistant up to 5 mm layers at +90°C.

Typical applications:

- Gap-filling additive for polyester-laminates.
- Allround gap-filling adhesive

Typical properties

Resin:

NM Lim 386

Hardener:

NM Härdare 385

Mixing ratio:

Resin-Hardener 1-1 by volume

Resin-Hardener 100-78.4 by weight

<i>Density:</i>	1260 kg/m ³
<i>Potlife 100g 20°C:</i>	60 minutes
<i>Minimum curingtime 20°C:</i>	24 hours
<i>Minimum curingtime 90°C:</i>	60 minutes
<i>Tensile strength (DIN 53283):</i>	26 MPa
<i>Compressive strength:</i>	71 MPa
<i>Tension ultimate:</i>	3 %
<i>HDT:</i>	48°C
<i>Colour:</i>	Green
<i>Resin:</i>	Blue
<i>Hardener:</i>	Yellow
<i>Normal packing:</i>	5.0 + 4.0 = 9.0 kg
<i>Cleaning solvent:</i>	Acetone

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