



NM SB 424 is a solvent free fast curing epoxy system, specially designed for repairing minor damages on existing epoxy floors.

Recommended mixture for floor repair:
(everything by weight)

20.0 NM SB 424
10.0 NM Hardener SB 425
30.0 Sand 0-0.3 mm
0.5 NM Filler 51

The SB system can also be used as putty. The mixture should then be added NM Filler 51 to the right consistence.

Typical applications

- Quick repairs

Typical properties

Resin:

NM SB 424

Hardener:

NM Härdare SB 425

Mixing ratio:

Resin-Hardener 100-50 by weight

<i>Density:</i>	1197 kg/m ³
<i>Viscosity at 25°C:</i>	2 Pa·s
<i>Solids content:</i>	100 %
<i>Potlife 100g 20°C:</i>	18 minutes
<i>Adhesion to grit-blasted steel plate:</i>	>20 MPa
<i>Adhesion to concrete:</i>	>16 MPa
<i>Chemical resistance:</i>	Absolute to water and alkali.
<i>Minimum curing temp:</i>	+4°C
<i>Colour:</i>	See colour chart
<i>Normal packing:</i>	2.0 + 1.0 = 3.0 kg
<i>Cleaning solvent:</i>	Acetone